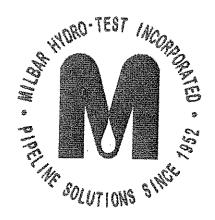
#### **Pipeline Group Factual Report**

#### ATTACHMENT 13

**Demopolis – Milner Hydrotest** 

Carmichael, Mississippi DCA 08 MP 001



Test Section Number 1A
M.P. 521.82 to M.P. 487.91
24 April 2004

The purpose of this report is to summarize the results from Test Section 1A of the DM-ML Hydrotest 2004 Project for Dixie Pipeline. This section was comprised of 12.75" O.D. x 0.250" W.T. x Grade X-52. The section was between M.P. 487.91 and M.P. 521.82 for a total length of 33.91 miles.

The test began at 9:30 am on April 24, 2004 and ended at 5:30 pm on April 24, 2004. The initial test pressure at the test site for the strength test was 1,837 psi. At 1:35 pm the test pressure was reduced from 1,837 psi to 1,743 psi to begin the leak test portion of the hydrotest. After the full 8-hours the final test pressure was 1,743 psi.

The ambient temperature at the test site was 64°F at the beginning of the test and reached a maximum of 83°F and remained 83°F until the end of the test. The pipe temperature at the beginning of the test was 68°F and increased to a maximum of 83°F at the end of the test.

The minimum test pressure at the highest point in the test section during the strength test was 1,777 psi yielding 87.2% SMYS. The maximum test pressure at the lowest point during the strength test was 1,847 psi yielding 90.6% SMYS. The minimum test pressure at the highest point in the test section during the leak test was 1,683 psi yielding 82.5% SMYS. The maximum test pressure at the lowest point during the leak test was 1,753 psi yielding 86.0% SMYS. The test pressure was maintained throughout the duration of the test and was subsequently accepted as valid.



Test Section Number 1B M.P. 521.82 to M.P. 560.72 28 April 2004

The purpose of this report is to summarize the results from Test Section 1B of the DM-ML Hydrotest 2004 Project for Dixie Pipeline. This section was comprised of 12.75" O.D. x 0.250" W.T. x Grade X-52. The section was between M.P. 521.82 and M.P. 560.72 for a total length of 38.90 miles.

The test began at 8:00 am on April 28, 2004 and ended at 4:00 pm on April 28, 2004. The initial test pressure at the test site for the strength test was 1,900 psi. At 12:07 pm the test pressure was reduced from 1,900 psi to 1,799 psi to begin the leak test portion of the hydrotest. After the full 8-hours the final test pressure was 1,799 psi.

The ambient temperature at the test site was 45°F at the beginning of the test and reached a maximum of 75°F and remained 75°F until the end of the test. The pipe temperature at the beginning of the test was 61°F and increased to a maximum of 83°F at the end of the test.

The minimum test pressure at the highest point in the test section during the strength test was 1,695 psi yielding 83.1% SMYS. The maximum test pressure at the lowest point during the strength test was 1,900 psi yielding 93.2% SMYS. The minimum test pressure at the highest point in the test section during the leak test was 1,594 psi yielding 78.2% SMYS. The maximum test pressure at the lowest point during the leak test was 1,799 psi yielding 88.2% SMYS. The test pressure was maintained throughout the duration of the test and was subsequently accepted as valid.

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Test Section Number 2AW M.P. 560.72 to M.P. 577.21 03 May 2004

The purpose of this report is to summarize the results from Test Section 2AW of the DM-ML Hydrotest 2004 Project for Dixie Pipeline. This section was comprised of 12.75" O.D. x 0.250" W.T. x Grade X-52. The section was between M.P. 560.72 and M.P. 577.21 for a total length of 16.5 miles.

The test began at 8:45 am on May 03, 2004 and ended at 5:15 pm on May 03, 2004. The initial test pressure at the test site for the strength test was 1,822 psi. At 1:02 pm the test pressure was reduced from 1,822 psi to 1,722 psi to begin the leak test portion of the hydrotest. After the full 8-hours the final test pressure was 1,722 psi.

The ambient temperature at the test site was 55°F at the beginning of the test and reached a maximum of 65°F before decreasing to 64°F at the end of the test. The pipe temperature at the beginning of the test was 61°F and increased to a maximum of 79°F at the end of the test.

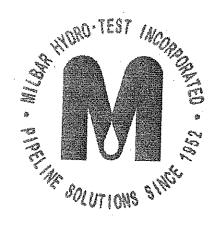
The minimum test pressure at the highest point in the test section during the strength test was 1,811 psi yielding 88.8% SMYS. The maximum test pressure at the lowest point during the strength test was 1,980 psi yielding 97.1% SMYS. The minimum test pressure at the highest point in the test section during the leak test was 1,711 psi yielding 83.9% SMYS. The maximum test pressure at the lowest point during the leak test was 1,880 psi yielding 92.2% SMYS. The test pressure was maintained throughout the duration of the test and was subsequently accepted as valid.



## STROKE / PRESSURE LOG

Date: 64 / 24 / 34
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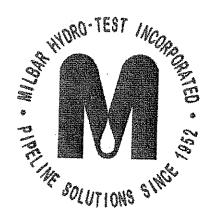
Test Section Number 2AE M.P. 577.21 to M.P. 580.8 01 May 2004

The purpose of this report is to summarize the results from Test Section 2AE of the DM-ML Hydrotest 2004 Project for Dixie Pipeline. This section was comprised of 12.75" O.D. x 0.250" W.T. x Grade X-52. The section was between M.P. 577.21 and M.P. 580.8 for a total length of 3.59 miles.

The test began at 8:45 am on May 01, 2004 and ended at 5:00 pm on May 01, 2004. The initial test pressure at the test site for the strength test was 1,928 psi. At 12:55 pm the test pressure was reduced from 1,927 psi to 1,828 psi to begin the leak test portion of the hydrotest. After the full 8-hours the final test pressure was 1,828 psi.

The ambient temperature at the test site was 70°F at the beginning of the test and reached a maximum of 82°F and was 82°F at the end of the test. The pipe temperature at the beginning of the test was 68°F and increased to a maximum of 84°F at the end of the test.

The minimum test pressure at the highest point in the test section during the strength test was 1,913 psi yielding 93.8% SMYS. The maximum test pressure at the lowest point during the strength test was 1,928 psi yielding 94.6% SMYS. The minimum test pressure at the highest point in the test section during the leak test was 1,812 psi yielding 88.8% SMYS. The maximum test pressure at the lowest point during the leak test was 1,828 psi yielding 89.6% SMYS. The test pressure was maintained throughout the duration of the test and was subsequently accepted as valid.



Test Section Number 2AS M.P. 577.21 to M.P. 577.46 8 May 2004

The purpose of this report is to summarize the results from Test Section 2AS of the DM-ML Hydrotest 2004 Project for Dixie Pipeline. This section was comprised of 12.75" O.D. x 0.375" W.T. x Grade X-35. The section begins at M.P. 577.21 and ends at M.P. 577.46 for a total length of 1,336 feet.

The test began at 10:35 am on May 8, 2004 and ended at 6:35 pm on May 8, 2004. The initial test pressure at the test site for the strength test was 1,911 psi. The section was continually bled down throughout the duration of the test in order to prevent over pressuring due to temperature. At 2:35 pm the test pressure was reduced from 1,910 psi to 1,822 psi to begin the leak test portion of the hydro test. After the full 8-hours the final test pressure was 1,853 psi.

The ambient temperature at the test site was 79°F at the beginning of the test and reached a maximum of 90°F before decreasing to 81°F at the end of the test. The pipe temperature at the beginning of the test was 76°F and increased to a maximum of 84°F before decreasing to 81°F at the end of the test.

The minimum test pressure during the test was 1,822 psi yielding 88.5% SMYS. The maximum test pressure during the test was 1,915 psi yielding 83.0% SMYS. The test pressure was maintained throughout the duration of the test and was subsequently accepted as valid.



Test Section Number 2B M.P. 580.8 to M.P. 631.4 02 May 2004

The purpose of this report is to summarize the results from Test Section 2B of the DM-ML Hydrotest 2004 Project for Dixie Pipeline. This section was comprised of 12.75" O.D. x 0.250" W.T. x Grade X-52. The section was between M.P. 580.8 and M.P. 631.4 for a total length of 50.6 miles.

The test began at 8:30 am on May 02, 2004 and ended at 5:15 pm on May 02, 2004. The initial test pressure at the test site for the strength test was 1,986 psi. At 12:45 pm the test pressure was reduced from 1,985 psi to 1,885 psi to begin the leak test portion of the hydrotest. After the full 8-hours the final test pressure was 1,888 psi.

The ambient temperature at the test site was 68°F at the beginning of the test and reached a maximum of 74°F before decreasing to 63°F at the end of the test. The pipe temperature at the beginning of the test was 71°F and increased to a maximum of 73°F before decreasing to 71°F at the end of the test.

The minimum test pressure at the highest point in the test section during the strength test was 1,783 psi yielding 87.4% SMYS. The maximum test pressure at the lowest point during the strength test was 1,986 psi yielding 97.4% SMYS. The minimum test pressure at the highest point in the test section during the leak test was 1,683 psi yielding 82.5% SMYS. The maximum test pressure at the lowest point during the leak test was 1,888 psi yielding 92.6% SMYS. The test pressure was maintained throughout the duration of the test and was subsequently accepted as valid.



## STROKE / PRESSURE LOG

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